

PRODUCT ***CATALOGUE*** ***2026***

- ▶ ***BI-METAL BAND SAW BLADES FOR METAL***
- ▶ ***CARBIDE BAND SAW BLADES FOR METAL***
- ▶ ***BAND SAW BLADES FOR WOOD***
- ▶ ***BAND SAW BLADES FOR MEAT***
- ▶ ***BAND KNIVES***



Professional Band Saw Blades

BI-METAL BAND SAW BLADES

EPIC GP

Versatile blades for cutting various profiles

- Universal M42 blade for cutting a wide range of materials
- Proven geometry with tooth protection against damage
- Suitable for both one-off and serial production



Available Products:

Width	Teeth per Inch (TPI)												
	2/3	3	3/4	4	4/6	5/8	6	6/10	8/12	10	10/14	14	14/18
6 × 0,9											•		
10 × 0,9											•	•	
13 × 0,65 (0,9 and 0,5)				•				•	•	•	•	•	•
16 × 0,65											•		
20 × 0,9		•			•	•		•	•		•		
27 × 0,9	•		•		•	•		•	•		•		

Width	Teeth per Inch (TPI)						
	0,75/1,25	1,1/1,4	1,4/2,0	2/3	3/4	4/6	5/8
34 × 1,1			•	•	•	•	•
41 × 1,3			•	•	•	•	•
54 × 1,6	•	•	•	•	•	•	
67 × 1,6	•	•	•	•	•	•	
80 × 1,6	•						



SBX

Ideal for cutting hollow and structural profiles

- ▶ Reinforced M42 teeth resistant to impacts and vibrations
- ▶ Increased set to prevent the blade from binding in the material
- ▶ Long service life and low cutting costs



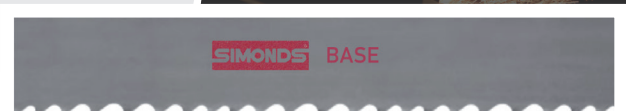
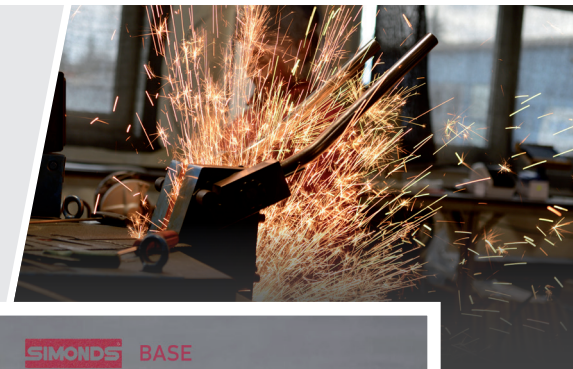
Available Products:

Type	Width	Teeth per Inch (TPI)						
		2/3	3/4	4/6	5/7	6/9	8/11	12/16
SBX GP	20 × 0,9			●	●	●	●	●
SBX GP	27 × 0,9	●	●	●	●	●	●	●
SBX GP	34 × 1,1	●	●	●	●	●	●	
SBX ONE	41 × 1,3	●	●	●				
SBX ONE	54 × 1,6	●	●	●				
SBX ONE	67 × 1,6	●	●					
SBX ONE	80 × 1,6	●	●					

Base

Blade for easy, undemanding cutting

- ▶ M42 high-speed steel cutting edges
- ▶ Offered in three variants depending on tooth type
- ▶ Suitable for a wide range of materials



Available Products:

Width	Teeth per Inch (TPI)								
	1,4/2	2/3	3/4	4/6	5/8	6/10	8/12	10/14	14
13 × 0,65						●	●	●	●
20 × 0,90				●	●	●	●	●	
27 × 0,90		●	● ●	● ●	● ●	●	●	●	
34 × 1,10		●	● ●	● ●	● ●	●			

- Base – standard tooth, zero rake angle
- Base pro – reinforced tooth, moderately positive rake angle
- Base plus – aggressive tooth, positive rake angle

SiClone

Suitable for cutting stainless steel and tool steel

- Specially developed for cutting alloy steels
- High-performance cutting edge made of M42 high-speed steel
- Reinforced teeth for straighter cuts and longer service life



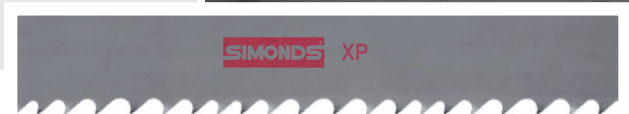
Available Products:

Width	Teeth per Inch (TPI)					
	0,7/0,9	1,1/1,4	1,4/2,0	2/3	3/4	4/6
27 × 0,9				●	●	●
34 × 1,1				●	●	●
41 × 1,3			●	●	●	●
54 × 1,6		●	●	●	●	
67 × 1,6	●	●	●			
80 × 1,6	●	●				●

SiClone XP

Perfect for cutting hard and tough steel

- Long service life thanks to the robust blade backing and reinforced teeth
- Exceptionally durable cutting edge made of M51 high-speed steel
- Cuts very hard and difficult materials



Available Products:

Type	Width	Teeth per Inch (TPI)						
		0,7/0,9	1,1/1,4	1,4/2,0	2/3	3/4	4/6	5/8
XP	27 × 0,9				●	●	●	●
XP	34 × 1,1				●	●	●	
SiClone XP	41 × 1,3			●	●	●	●	
SiClone XP	54 × 1,6		●	●	●	●		
SiClone XP	67 × 1,6	●	●	●				
SiClone XP	80 × 1,6	●	●					

CARBIDE BAND SAW BLADES

Carbide Set Tooth

Versatile blade with a wide range of applications

- Ideal for cutting highly alloyed steels
- Also suitable for non-ferrous metal foundries
- Allows both machine and manual cutting



Available Products:

Width	Teeth per Inch (TPI)		
	2/3	3	4
13 × 0,8			●
20 × 0,9		●	
27 × 0,9	●	●	
34 × 1,1		●	

C-grit

Expert for tough, abrasive and laminated materials

- Highly specialised grit cutting edge
- Offered in two variants depending on the edge type
- Suitable for bricks, graphite, tyres, cables, etc.



Available Products:

Width	Cutting edge				
	Fine	Medium	Medium coarse	Coarse	Extra coarse
13 × 0,5 (0,65)	●	● ●	● ●		
20 × 0,8		● ●	●	● ●	
27 × 0,9		●	● ●	● ●	
38 × 1,1				●	●

● Continuous edge ● Segmented edge

Triple Chip

For cutting where a smoother surface finish is required

- ▶ Band saw blade with triple chip geometry
- ▶ Handles high production volumes exceptionally well
- ▶ For cutting titanium, Inconel and other unusual materials



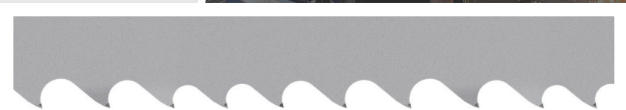
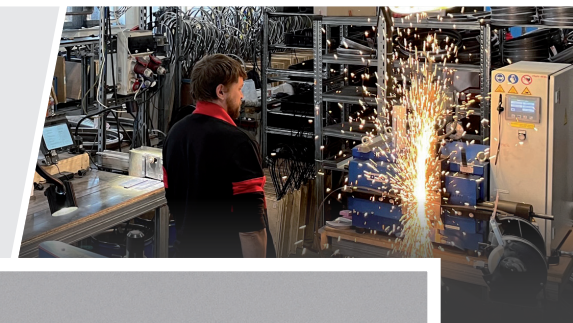
Available Products:

Width	Teeth per Inch (TPI)				
	1,4/1,8	1,9/2,1	2/3	3/4	3
27 × 1,1				•	•
34 × 1,1		•	•	•	
41 × 1,3	•	•	•	•	
54 × 1,6	•	•	•		
67 × 1,6	•		•		•
80 × 1,6					•

Ta-Set

Efficient cutting of bulky, hard and demanding materials

- ▶ Tooth set arrangement prevents the blade from binding in the material
- ▶ Carbide-tipped teeth for smooth, high-performance cutting
- ▶ Excellent for materials with internal stress



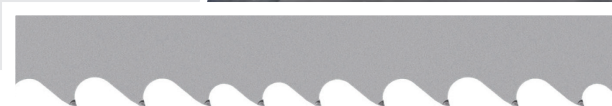
Available Products:

Width	Teeth per Inch (TPI)				
	0,7/0,9	0,9/1,1	1,1/1,4	1,4/1,8	2/3
34 × 1,1					•
41 × 1,3				•	•
54 × 1,3				•	•
54 × 1,6				•	•
67 × 1,6		•	•	•	
80 × 1,6	•	•	•		

Vantage

High-performance blade with innovative tooth design

- Optimised tooth geometry for improved chip evacuation
- Lower noise, higher speed and a smooth cut
- Suitable for a wide range of materials



Available Products:

Width	Teeth per Inch (TPI)					
	0,9/1,1	1,1/1,4	1,4/1,8	1,9/2,1	2/3	3/4
27 × 0,9						●
34 × 1,1					●	●
41 × 1,3			●		●	●
54 × 1,3			●		●	●
54 × 1,6	●	●	●	●	●	●
67 × 1,6	●	●	●	●		
80 × 1,6		●				

Buster

Perfect for hard-to-cut alloys

- Carbide-tipped teeth for higher performance and durable cutting
- Ideal for robust materials with hardness above 50 HRC
- Excellent for cutting hardened and tempered materials



Available Products:

Width	Teeth per Inch (TPI)		
	1,4/1,8	2/3	3/4
27 × 0,9			●
34 × 1,1		●	●
41 × 1,3	●	●	●
54 × 1,3		●	●
54 × 1,6		●	●

- Available Products:**

Width	Teeth per Inch (TPI)			
	0,9/1,1	1,1/1,4	1,4/1,8	2/3
27 × 0,9				●
34 × 1,1			●	●
41 × 1,3		●	●	●
54 × 1,3			●	
54 × 1,6			●	



- Available Products:**

Width	Teeth per Inch (TPI)	
	2/3	3/4
27 × 0,9		●
34 × 1,1	●	●
41 × 1,3	●	●

H

1	2	3	6	10	20	30	50
10/14		8/12		6/10		5/8	
				4/6		3/4	
						2/3	



0	5	10	15	20	25	30	40	50	60	70	80	90	100	125	175	200	225	250	380	760	1000
10/14		8/12		6/10		5/8		4/6		3/4		2/3		1,4/2,0		1,1/1,4		0,7/0,9			



10/14	8/12	6/10	5/8	4/6	3/4	2/3	1,4/2,0	1,1/1,4	0,7/0,9
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BAND SAW BLADES FOR WOOD

Carbon Flexback

Versatile use, cuts both timber and boards perfectly

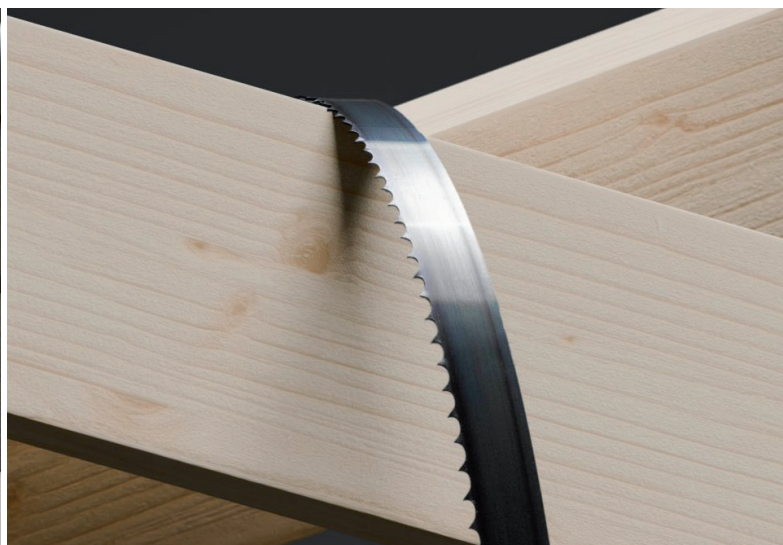
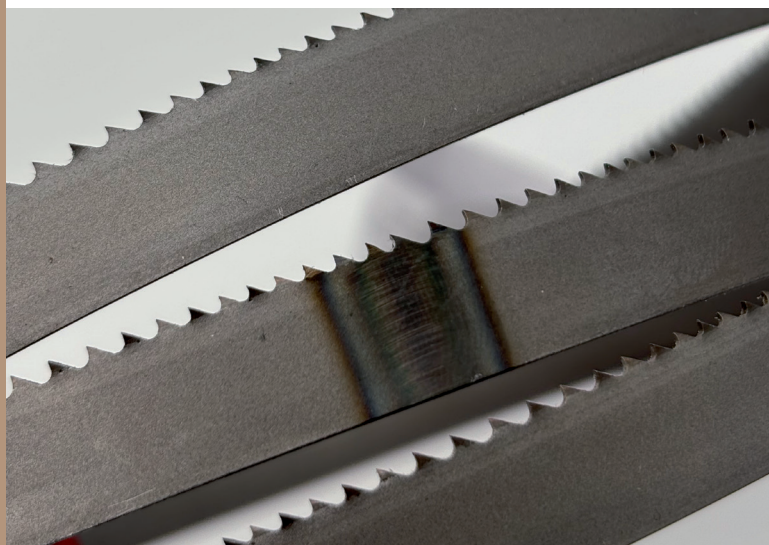
- ▶ Carbon steel ensures a long service life under heavy load
- ▶ The flexible blade back allows contour cutting as well
- ▶ Suitable for workshops, professionals and home DIY users



Available Products:

Width	Teeth per Inch (TPI) and Tooth Form								
	2	3	4	4/14 DE	6	8	10	14	24
3 × 0,65								●	
6 × 0,36			●		●		●		●
6 × 0,5			●		●				
6 × 0,65			● ●		● ● ●	●	●	●	
8 × 0,65			●		●	●	●	●	
10 × 0,5			●		●				
10 × 0,65		● ●	● ●		● ● ●	●	●	●	
13 × 0,5			●		●				
13 × 0,65		● ●	● ●		● ● ●	●	●	●	
16 × 0,65		●	●						
16 × 0,80		● ●	●		●	●	●		
19 × 0,80	●	● ●	●		●		●		
25 × 0,9	●	● ●	●		●		●		
27 × 0,9	●								
32 × 1,1 (0,9)	●	●							
8 × 0,65 DE				●					

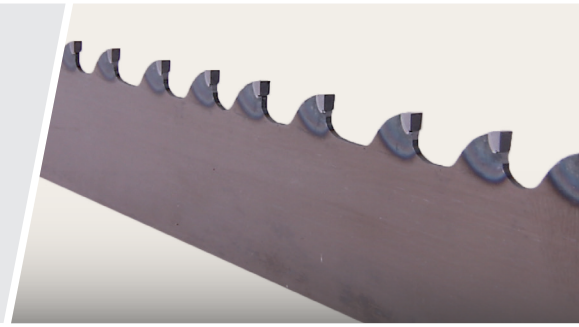
- Tooth Form – REGULAR
- Tooth Form – SKIP
- Tooth Form – HOOK



Carbide Wood

Market-leading blade, suitable for exotic and expensive timber

- ▶ Durable carbide teeth with variable pitch
- ▶ Narrow, smooth kerf and exceptional durability
- ▶ Ideal for established manufacturers and professionals



Available Products:

Width	Teeth per Inch (TPI)	
	1,5 - 2	
13 × 0,6		●
20 × 0,6		●
25 × 0,6		●

RipperS PREMIUM

Powerful and efficient, designed for sawing logs and timber

- ▶ Excellent cutting performance and high fatigue resistance
- ▶ Available in versions for hardwood or softwood
- ▶ A practical choice for carpenters and forestry workers



Available Products:

Width	Teeth per Inch (TPI)		
	1,1 HARD	1,1 SOFT	2 HOOK
27 × 0,9			●
32 × 0,9	●	●	
32 × 1,1	●	●	
34 × 0,9	●	●	
34 × 1,1	●	●	
35 × 0,9	●	●	
35 × 1,1	●	●	
38 × 1,1	●	●	
38 × 1,3	●	●	

HARD = for hardwood

SOFT = for softwood

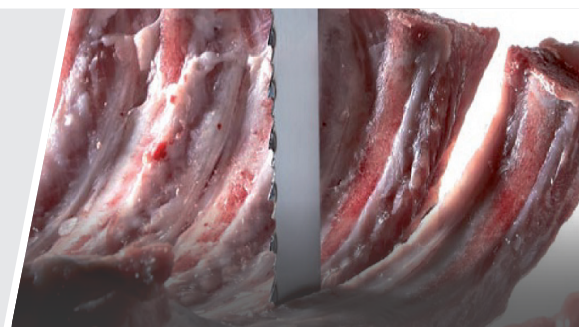
HOOK = for both hardwood and softwood

BAND SAW BLADES FOR MEAT

Meat & Fish Stainless

Cuts all types of fresh and frozen meat excellently

- ▶ High speed and productivity; also cuts meat with bones
- ▶ The narrow kerf results in less waste
- ▶ Suitable for butchers as well as large meat-processing plants



Available Products:

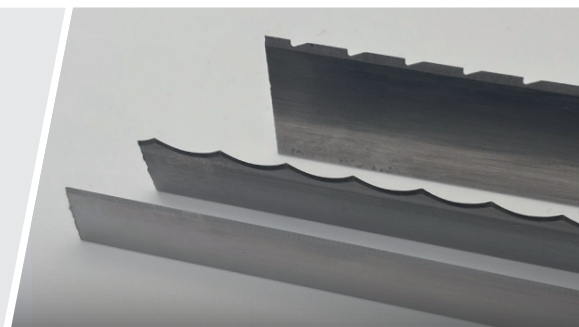
Width	Teeth per Inch (TPI)		
	3	4	Vario
16 × 0,5	●	●	●
16 × 0,5 Stainless		●	
20 × 0,55	●	●	●

BAND KNIVES

Band Knives by Dudr Saw

Suitable for many synthetic materials as well as boneless meat

- ▶ For cutting foams, rubber, plastics, leather, textiles and insulation materials
- ▶ High sharpness and long service life
- ▶ Precise, clean cutting without fraying



Available Products:

Type	Width	Teeth per Inch (TPI)	
		2	3
Scallop	15 × 0,50	●	
Scallop	20 × 0,50	●	
N-edge	30 × 0,45		●
Bandknife	15 × 0,45 DBSE	The knife has no teeth, i.e. no pitch	